

Amendments to the Specification

On page 12, amend the second paragraph (lines 3-8) to read as follows:

ok
B1
"The rotating cutting tool 80 can be moved due to the arrangement of the upper rotary bearings 48 in the upper bearing supports 22 and their displaceability in the direction 42 in the direction of the anvil roller 70. The rotating cutting tool 80 ~~60~~ can be biased in the direction of the anvil roller 70 by means of the biasing devices 60 which act on the upper bearing supports 22 such that the tool acts as a whole with a biasing force V on the anvil roller 70."

ok
"On page 19, amend the fifth paragraph (Lines 19-21) to read as follows:

B2
"In an alternative embodiment, it may also be provided for the ends 268, 270 to be loaded each time by weights 300 in order to cause the required biasing of the cutting tool 264 for the modification of its mode structure."